SAFETY DATA SHEET

1. Identification

Product identifier **BIO-TERGE AS-90 BEADS**

Other means of identification

Product code 0538

Recommended use Surfactant

Recommended restrictions For industrial use only.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name Stepan Company

Address 22 West Frontage Road
Northfield, IL 60093
USA

Telephone General 1-847-446-7500

E-mail Not available.

Emergency phone number Medical 1-800-228-5635
Chemtrec 1-800-424-9300
Chemtrec Int'l +1 703-527-3887

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards

Acute toxicity, oral	Category 4
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 1

Environmental hazards

Hazardous to the aquatic environment, acute hazard	Category 2
Hazardous to the aquatic environment, long-term hazard	Category 3

OSHA defined hazards Combustible dust

Label elements

Signal word Danger

Hazard statement Harmful if swallowed. Causes skin irritation. Causes serious eye damage. Toxic to aquatic life. Harmful to aquatic life with long lasting effects. May form combustible dust concentrations in air.

Precautionary statement

Prevention Keep container tightly closed. Prevent dust accumulation to minimize explosion hazard. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Ground/bond container and receiving equipment. Wear eye/face protection. Wash thoroughly after handling. Avoid release to the environment. Wear protective gloves.

Response If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. Specific treatment (see this label). If skin irritation occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse.

Storage Store away from incompatible materials.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC) None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Sodium (C14-16) olefin sulfonate		68439-57-6	80 - < 90
Sodium xylenesulphonate (SXS)		1300-72-7	5 - < 10
Other components below reportable levels			5 - < 10

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse.

Eye contact Do not rub eyes. Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.

Ingestion Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed Dusts may irritate the respiratory tract, skin and eyes. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain.

Indication of immediate medical attention and special treatment needed Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

General information Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media Water spray. Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2). Apply extinguishing media carefully to avoid creating airborne dust.

Unsuitable extinguishing media None known.

Specific hazards arising from the chemical Explosion hazard: Avoid generating dust; fine dust dispersed in air in sufficient concentrations and in the presence of an ignition source is a potential dust explosion hazard. Class II Dust for National Electric Code (NFPA 70) During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions In case of fire and/or explosion do not breathe fumes. In the event of fire, cool tanks with water spray. Move containers from fire area if you can do so without risk.

Specific methods Cool containers exposed to flames with water until well after the fire is out.

General fire hazards May form combustible dust concentrations in air.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration. Use only non-sparking tools. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Take precautionary measures against static discharge. Use only non-sparking tools.

Large Spills: Stop the flow of material, if this is without risk. Collect spillage. Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Large Spills: Wet down with water and dike for later disposal. Prevent product from entering drains. Following product recovery, flush area with water.

Environmental precautions Avoid release to the environment. Contact local authorities in case of spillage to drain/aquatic environment. Prevent further leakage or spillage if safe to do so. Do not contaminate water. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling
Eliminate all sources of ignition. Minimize dust generation and accumulation. Combustible dust clouds may be created where operations produce fine material (dust). Avoid significant deposits of material, especially on horizontal surfaces, which may become airborne and form combustible dust clouds and may contribute to secondary explosions. Handling and processing operations should be conducted in accordance with 'best practices' (e.g. NFPA-654). Avoid contact with skin. Avoid contact with eyes. Avoid contact with clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. Avoid release to the environment. Do not empty into drains.

Conditions for safe storage, including any incompatibilities
Keep away from heat, sparks and open flame. Dry powders can build static electricity charges when subjected to the friction of transfer and mixing operations. Provide adequate precautions, such as electrical grounding and bonding, or inert atmospheres. Store in original tightly closed container. Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces.

8. Exposure controls/personal protection

Occupational exposure limits
This mixture has no ingredients that have PEL, TLV, or other recommended exposure limit.

Biological limit values
No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls
Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. It is recommended that all dust control equipment such as local exhaust ventilation and material transport systems involved in handling of this product contain explosion relief vents or an explosion suppression system or an oxygen-deficient environment. Ensure that dust-handling systems (such as exhaust ducts, dust collectors, vessels, and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e., there is no leakage from the equipment). Use only appropriately classified electrical equipment and powered industrial trucks. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection
Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection
Wear appropriate chemical resistant gloves.

Other
Wear appropriate chemical resistant clothing.

Respiratory protection
In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards
Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations
Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state
Solid.

Form
Free flowing beads. Powder.
Class II Dust for National Electric Code (NFPA 70)

Color
Off-white to light yellow.

Odor
Not available.

Odor threshold
Not available.

pH
8 - 10 (5% in water)

Melting point/freezing point
Not available.

Initial boiling point and boiling range
Not available.

Flash point
> 201.0 °F (> 93.9 °C) Pensky-Martens Closed Cup

Evaporation rate
Not available.

Flammability (solid, gas)
Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%)
Not available.

Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Auto-ignition temperature	752 °F (400 °C) (MAIT Cloud)
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	0.40 - 0.50 g/cm³
Dust explosion properties	
Pmax	7.3 bar
Kst	132 bar.m/s
Limiting oxygen concentration (LOC)	13.2 % v/v
Minimum explosible concentration (MEC)	47 g/m³
Minimum ignition energy (MIE) - dust cloud	< 1000 mJ
Particle size	60 µm (69% < 75 um)

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Keep away from heat, sparks and open flame. Avoid temperatures exceeding the flash point. Contact with incompatible materials. Minimize dust generation and accumulation.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	No adverse effects due to inhalation are expected.
Skin contact	Causes skin irritation.
Eye contact	Causes serious eye damage.
Ingestion	Expected to be a low ingestion hazard.
Symptoms related to the physical, chemical and toxicological characteristics	Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain.

Information on toxicological effects

Acute toxicity Harmful if swallowed.

Product	Species	Test Results
BIO-TERGE AS-90 BEADS		
Acute		
Dermal		
LD50	Rabbit	> 2000 mg/kg

Product	Species	Test Results
Oral		
LD50	Rat	642 mg/kg

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye irritation Causes serious eye damage.

Respiratory or skin sensitization

Respiratory sensitization Not available.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure Not applicable.

Specific target organ toxicity - repeated exposure Not applicable.

Aspiration hazard Not applicable.

12. Ecological information

Ecotoxicity Toxic to aquatic life. Harmful to aquatic life with long lasting effects.

Product		Species	Test Results
BIO-TERGE AS-90 BEADS			
Aquatic			
Acute			
Algae	EC50	Algae	42.3 mg/l, 72 hours
Crustacea	EC50	Crustacea	4.48 mg/l, 48 hours
Fish	LC50	Fish	2.6 mg/l, 96 hours

Persistence and degradability Readily biodegradable.

Bioaccumulative potential Not available.

Mobility in soil Not available.

Other adverse effects Not available.

13. Disposal considerations

Disposal instructions Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

Classified hazard categories
Combustible dust
Acute toxicity (any route of exposure)
Skin corrosion or irritation
Serious eye damage or eye irritation

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Clean Water Act (CWA) Section 112(r) (40 CFR 68.130) Hazardous substance

Safe Drinking Water Act (SDWA) Not regulated.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory (NZIoC)	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	07-30-2014
Revision date	09-17-2018
Version #	05
Further information	Refer to NFPA 654, Standard for the Prevention of Fire and Dust Explosions from the Manufacturing, Processing, and Handling of Combustible Particulate Solids, for safe handling.
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Revision information	Identification: Recommended restrictions Hazard(s) identification: Disposal Hazard(s) identification: Response Hazard(s) identification: GHS Signal Words Composition / Information on Ingredients: Disclosure Overrides Physical & Chemical Properties: Multiple Properties Transport Information: Material Transportation Information HazReg Data: International Inventories GHS: Classification